Date:

Thursday, 24/04/2008 10:26:05 AM

User: Linda Lacelle **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : CLEVIS Job Number : 38773 **Estimate Number** : 10104 : D2012107C P.O. Number Part Number : 24/04/2008 : D2012-107 This Issue S.O. No. : **Drawing Number** 2 Prsht Rev. : NC Project Number : N/A : // : SMALL /MED FAB : C First Issue Type **Drawing Revision** : 33585 **Previous Run** Material Due Date : 01/05/2008 Qty: 1 Um: Each Written By Checked & Approved By Comment : Est: D 01.11.08 Re-format, Drawing to Rev. C SM Est Rev:E Now on Waterjet 06-06-13 JLM **Additional Product** Job Number: Seq. #: **Machine Or Operation:** Description: 1.0 M1010S16GA 1010/1025/A21/6aA SHEET Comment: Qty.: 0.0168 sf(s)/Unit Total: 0.0168 sf(s)304/316 .063 Sheet (M304S063) B8-4-24 FLOW WATER JET 2.0 WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D2012-107 Dwg Rev: C 12 8-4-24 Prog Rev: C 2-Deburr if necessary 3.0 QC2 188-4-24 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 SECOND CHECK Comment: SECOND CHECK BRAKE NC NC BRAKE 5.0

Comment: NC BRAKE

Form on press using DT8242 as per Dwg D2012-107

SB

Dare: Thursday, 24/04/2008 10:26:05 AM Uśer: Linda Lacelle **Process Sheet Drawing Name: CLEVIS** Customer: CU-DAR001 Dart Helicopters Services Job Number: 38773 Part Number: D2012107C Job Number: Seq. #: Description: **Machine Or Operation:** 6.0 INSPECT WORK TO CURRENT STEP QC5 Comment: INSPECT WORK TO CURRENT STEP PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 8.0 QC21 08/04/28 Comment: FINAL INSPECTION/W/O RELEASE U 58-04.28 Job Completion

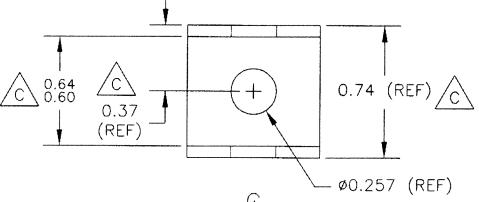




	DESIGN BW		DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
)	CHECKED		APPROVED	DRAWING NO.	REV. C
	<u> </u>	W		D2012-107 SHEET	1 OF 2
	DATE			TITLE	SCALE
	99.1	2.20		CLEVIS	2:1
	Α		94.10.27	NEW ISSUE	
	В		99.04.30	ADD FLAT PATTERN	

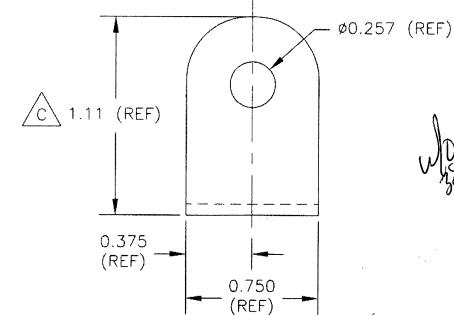
0.74 WAS 0.680

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99.12.20

С



J3973

1010 16GA (one time only per ECN176

MATERIAL: AISI 304/316 SS 0.063 THICK

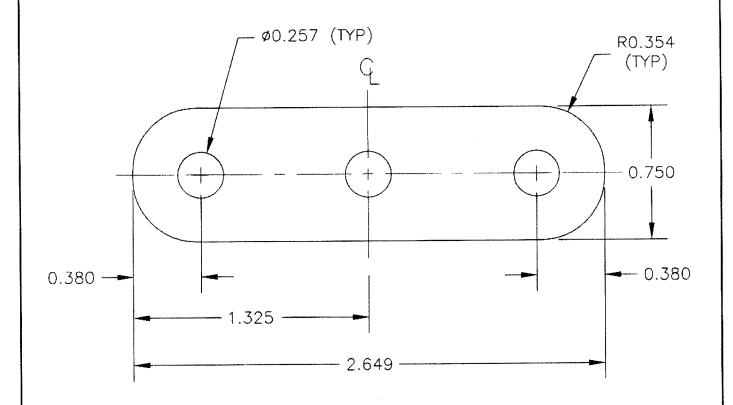
USE 0.032 BEND RADIUS

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN INCHES



DESIGN BW	DRAWN BY		AEROSPACE KESBURY, ONTARIO, CANA	
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99.12.20		CLEVIS		2:1





D2012-107 FLAT PATTERN

1010 mild steel 16GA (onlyine only per ECW 1176)

MATERIAL: AISI 304/316 SS 0.063 THICK TOLERANCES ARE DART QSI 018 UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN INCHES

DARY AEROSPACE LTD	Work Order:	38713		
Description: CLEVIS	Part Number: 0	2012-1076		
Inspection Dwg: DJOIJ-IGRev: C		Page 1 of 1		

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

	<u> </u>	FIFST AFTIC		Proto	righe.	·
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Date: 8	-4-24	ited by: \( \frac{\chi}{\chi} \)	lulay	Prote	otype Approva Date	

Measured by: B	Audited by:	۵,,		Prototype Approvai:		N	/
Date: 8-4-24	Date:	00/04/20	$\bigcup$	Date:		4	

Rev Date	Change	<u> </u>	Revised by	Approved
Α	New Issue		KJ/JLM	

